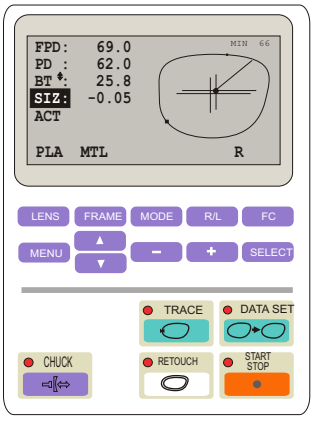
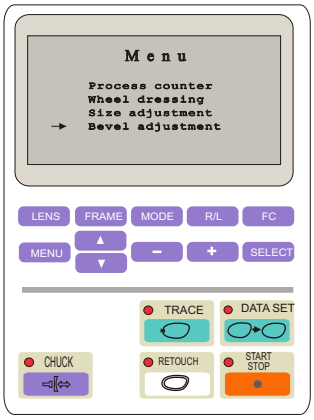
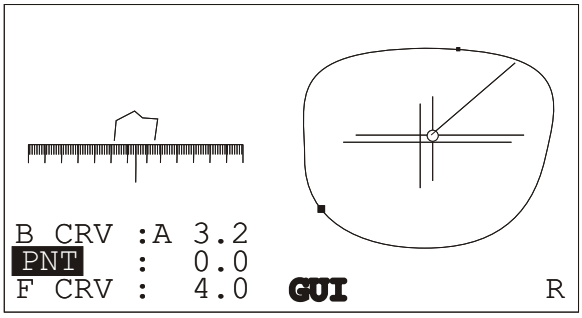
Santinelli INTERNATIONAL FAQ

How do I Adjust the Bevel Location in Automatic Mode?

MODEL: LE-7070







Before making any bevel adjustments you should first calibrate the Lens Measurement Unit (LMU) using the comp jig. This calibration restores the LMU's settings. If, after calibrating the LMU, you still need to adjust your bevel position please follow the steps listed below.

1- Press the **Menu** key on the control pane. The **Menu** screen will appear.

2- Using the down cursor key, align the arrow with **Bevel Adjustment**.

3- Write down on a piece of paper the bevel constant value (number) prior to making any adjustments.

4- Determine which direction you desire the bevel to move on the lens. Using the + key move the bevel towards the rear of the lens or, use the - key to move bevel towards the front of the lens.

5- It is recommended that you adjust the level parameter in increments of +/- 0.30 at a time.

6- After each adjustment, it is recommended that you cut a scrap lens to verify the bevel location on the lens.
NOTE: When you press the **+/-** button initially, the bevel constant parameter will default to 0.

7- Press the **SELECT key two** times and note your new bevel constant value on a piece of paper for your records.

8- After verifying your new value press the **SELECT key** once and the **Menu** key twice to return to the main Screen.
NOTE: In order to avoid coming off of bevel from lens edge, make all adjustments at the minimum edge thickness. Adjustment of bevel MUST be made for each lens.

9- Once Bevel Position and Bevel Point is at desirable setting, bring cursor up until it is no longer visible and press **START.**

10- At the left side of the field, an arrow is displayed, that shows the direction the bevel point is moved.

: toward front surface of lens

: toward rear surface of lens

EXAMPLE:

B CRV : A5.0
PNT : 0.6