

When the finished lens is too large for the frame, perform retouching to fit it to the frame.

- 1- Change the value of SIZ with - key.

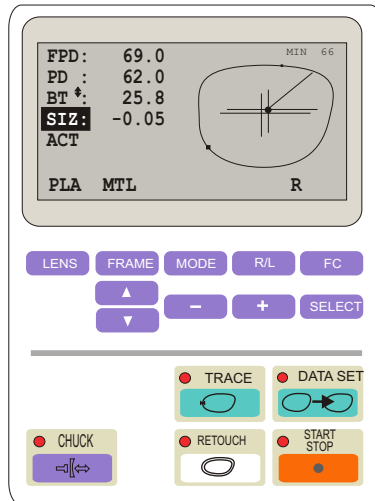
NOTE: No other values other than the SIZ value is can be changed at this stage.

**Criterion for size adjustment:** Decrease SIZ value by about one-third of gap at rim joint.

Example: Gap is 1mm

$$\frac{1}{3} \times 1(\text{mm}) = 0.3 (\text{mm})$$

To decrease SIZ value by 0.3 (Press the - key 6 times)



- 2- Place the lens to be retouched back into the adapter located in the grinding unit.
- 3- Close the soundproof cover and press RETOUCH. Retouching is initiated automatically.
- 4- After retouching, press CHUCK key to release chuck and take the lens out.
- 5- If retouched lens is still slightly larger for frame, repeat Steps (a.) - (d.).