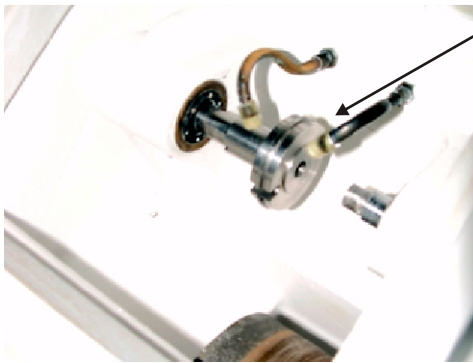


1- Remove cup holder from the left side shaft.



2- Insert the comp jig on the same shaft.

NOTE: There are two square notches on shaft of jig, they fit around pins on edger shaft and the small "U" shaped cutout should face the front of the edger.

3- Press **Chuck**.

4- Press **MENU** key.

5- Press and hold **START/STOP** and **RETOUCH**

6- Release **START/STOP** then, release **RETOUCH**

NOTE: This process must be done within 3-4 seconds in order for the machine to acknowledge the mode that we are putting it into!

7- Hold the feeler arm cover open to allow the feeler arm to come out.

8- Wait while the head lowers and the lens feeler arm performs the pre-programmed checkpoints. After completion, the head will raise and the arm will return to its home position.

NOTE: If any of these steps do not occur or, the arm does not touch the jig at any point, there may be some restriction in the arm. Check under the feeler cover for debris around arm. If there is debris, clean and try calibration again. If no debris, there is a problem in the *LMU* assembly and this must be replaced. If after cleaning and the arm still does not calibrate successfully, this is also an indication of *LMU* problem. **Replace *LMU* assembly.**

9- Run a test lens (-2.00 or more) and check bevel placement on the lens. Apex should be 1/3 from front and 2/3 from rear. If not, perform a bevel adjustment to attain the 1/3 - 2/3 bevel placement.

10- After the calibration is complete, remove the comp jig and replace the cup holder back onto the shaft.