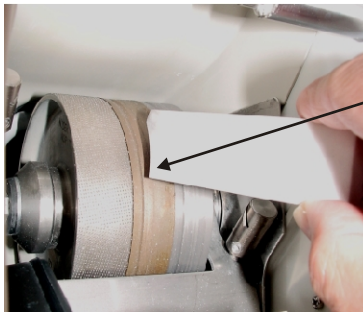


Bevel Wheel Dressing

When final lens sizes are coming out too large (0.1mm +/- 0.2mm) or bevel cycle time is taking too long to complete.

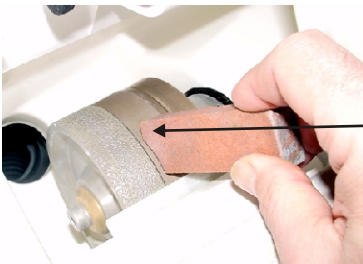
- 1- Soak a white dressing stick (N41002-M611) in water for approximately five minutes.
- 2- Make sure there is no lens in the machine.
- 3- Press **MENU**.
- 4- Press the arrow down key to place the cursor in front of **Wheel Dressing**.
- 5- Press **SELECT**
- 6- Press **START STOP**
- 7- When the water stops, press the end of the dressing stick into the "V" of the bevel wheel until the wheel comes to a stop..
- 8- Repeat this procedure two times.



Glass Wheel Dressing (PC& PLB2R only)

When lenses are chipping and/or burning or lens glass roughing cycle time is taking too long to complete.

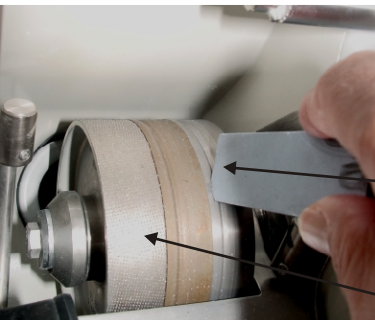
- 1- Soak an orange dressing stick (N41002-M612) in water for approximately five minutes.
- 2- Make sure there is no lens in the machine.
- 3- Press **MENU**.
- 4- Press the arrow down key to place the cursor in front of **Wheel Dressing**.
- 5- Press **SELECT**
- 6- Press **START STOP** .
- 7- When the water stops, press the end of the dressing stick into top of the glass roughing wheel until the wheel comes to a stop.
- 8- Repeat this procedure two times.



Polish Bevel Wheel Dressing (PLB only)

When lenses are not polishing completely

- 1- Soak a blue dressing stick (N41002-M012) in water for approximately five minutes.
- 2- Make sure there is no lens in the machine.
- 3- Press **MENU**.
- 4- Press the arrow down key to place the cursor in front of **Wheel dressing**.
- 5- Press **SELECT**
- 6- Press **START STOP**.
- 7- When the water stops, press the end of the dressing stick into top of the glass roughing wheel until the wheel comes to a stop.
- 8- Repeat this procedure two times.



CAUTION

Do not use a dressing stick on the plastic/poly (electroplate) roughing wheel.
Do not overdress the diamond wheels. This will cause premature wear.