



- 1- Remove the cup (block) holder from the left side chuck shaft.
NOTE: **Do not** remove the right side cup holder as pictured
- 2- Place the Comp Jig on the left side chuck shaft, with the "U" shaped cut out facing the front of the edger.
- 3- Turn the edger off.
- 4- Press and hold the **Select** button and turn the edger on. After 3 seconds, let go of **Select**. The **System Setting Mode** will appear
- 5- Scroll down to the line that reads **Calibration** and press **Select**.
- 6- Press **Start**. The chucks will close automatically and calibration will begin.
- 7- When calibration is complete the edger will return to the **System Setting Mode**
- 8- Press the **Menu** button to return to your normal operating screen.
- 9- Cut a test lens to verify bevel placement is correct and make any adjustments necessary.