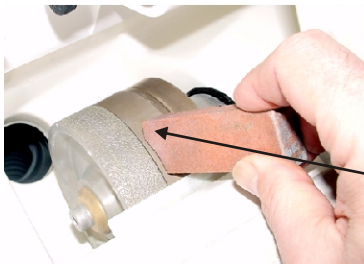


Bevel Wheel Dressing

When final lens sizes are coming out too large (0.1mm +/- 0.2mm) or bevel cycle time is taking too long to complete.

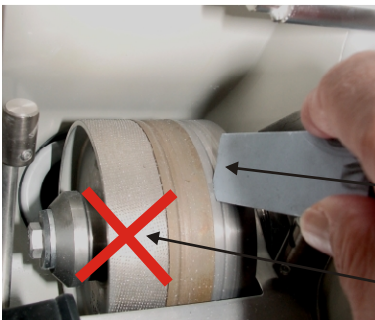
- 1- Soak a white (N41002-M611) dressing stick in water for approximately five minutes.
- 2- Make sure there is no lens in the machine.
- 3- Press **MENU**.
- 4- Press the arrow down key to place the cursor in front of **Wheel Dressing**.
- 5- Press **SELECT**
- 6- Press **START STOP** to start the water and wheels.
- 7- Press **START STOP** to stop the water.
- 8- Press the end of the dressing stick into the "V" of the bevel wheel until a 1/4 inch of the stick is worn.
- 9- Press **START STOP** to restart the water.
- 10- Press **START STOP** to stop the water.
- 11- Repeat this procedure two times.
- 12- Press **SELECT**, then **MENU** to return back to the layout screen.



Glass Wheel Dressing (PC& PLB2R only)

When lenses are chipping and/or burning or lens glass roughing cycle time is taking too long to complete.

- 1- Soak an orange (N41002-M612) dressing stick in water for approximately five minutes.
- 2- Follow steps 2-11 above, applying the stick to the glass roughing wheel instead of the bevel wheel.



Polish Bevel Wheel Dressing (PLB only)

When lenses are not polishing completely

- 1- Soak a blue (N41002-M012) dressing stick in water for approximately five minutes.
- 2- Follow steps 2-11 in above **Bevel Wheel Dressing** applying the stick to the polish bevel wheel instead of the bevel wheel.

CAUTION

Do not use a dressing stick on the plastic/poly (electroplate) roughing wheel.
Do not overdress the diamond wheels. This will cause premature wear.