

**Daily-** Approximately ten minutes at the end of every day

- 1- Change the filter, water and clean Tank & Pump System (when doing more than 20 jobs a day).
- 2- Clean grinding chamber with water and a soft bristle brush. Take care not to shoot water in the top or side seals of the lens carriage.
- 3- Wipe down outside of edger with a mild soap and soft rag.
- 4- Keep work area around edger dry and free from debris.
- 5- Close tracer lid when not in use.
- 6- Close acoustic door over grinding chamber.
- 7- Turn power off at the end of the day.
- 8- Remove any debris from the tracer with a vacuum. NOTE: Do not use compressed air

**Weekly-** Approximately ½ hour at the end of every week

- 1- Change water and clean Tank & Pump System.
- 2- Replace the nylon filter sock at the end of the drain tube.
- 3- (Optional) Empty and thoroughly clean vacuum and filter.

**Monthly-** Approximately 1 hour at the end of every month

- 1- Check sizing accuracy with a test lens and make adjustment if required.
- 2- Clean and lubricate the rubber seals on the right and left side chucking shafts (replace if necessary).
- 3- Remove top edger cover (with power cord unplugged) and perform following:
  - 4- Remove lens feeler cover and clean debris.
  - 5- Inspect diamond wheel drive belt tension
  - 6- Clean rear carriage gutter and vacuum any lens debris.