

PC:

Plastic rough position = 4.0
Glass rough position = 27.0
Bevel position = 47.50
Flat position = 52.50

PLB:

Rough position = 16.50
Bevel position = 43.0
Flat position = 46.0
Bevel polish position = 60.50
Flat polish position = 64.0

PLB2R:

Plastic rough position = 4.0
Glass rough position = 21.0
Bevel position = 42.5
Flat position = 45.0
Bevel polish position = 60.0
Flat polish position = 63.50

NOTE: On a PC or PLB2R edgers, HPL cuts on the glass wheel