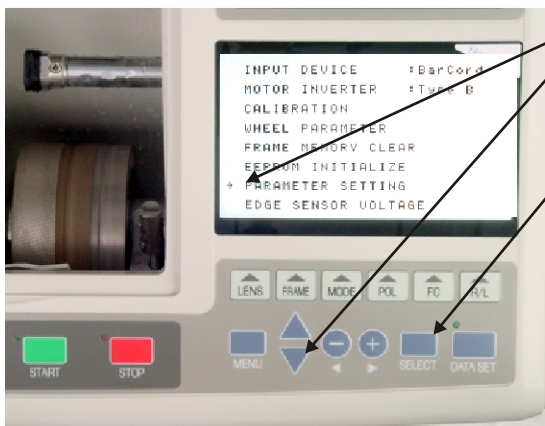




- 1- Turn the power to the edger off
- 2- While holding **SELECT**:
 - a. Turn the power to the edger on
 - b. Keep holding **SELECT** until you hear a short beep sound
 - c. Release **SELECT**.



- 3- Press the down arrow key, scroll down. until the cursor is pointing to **PARAMETER SETTING**
NOTE: Do not use WHEEL PARAMETER
- 4- Press **SELECT**.



- 5- Press the down arrow key until the cursor is pointing to **CHUCK PRESSURE** for the lens material that you intend to adjust
- 6- Press **+** to increase the chuck pressure or, **-** to decrease the chuck pressure
- 7- Press **SELECT** to exit
- 8- Press **MENU** to return to the home layout screen

CAUTION: The default chuck pressure setting is 100%. Excessively high or low adjustments may result in lens breakage and/or lens slippage.