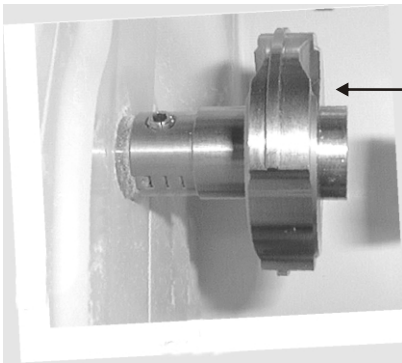


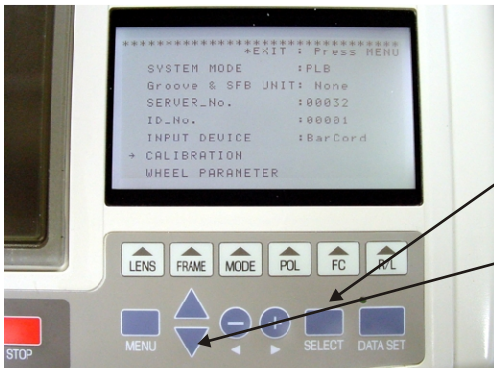
1- Remove the cup holder from the left hand side chuck shaft, by loosening the 2.5mm set screw.



2- Locate the comp. jig (round stainless steel calibration tool supplied in the black accessory box) and install it on the left side chuck shaft.

3- Please take note of the set screw hole at the top of the comp. jig. It is suggested that you remove the 2.5mm set screw from your cup holder and insert it into the set screw hole in the comp. jig.

4- Turn off the edger.



5- Press and hold **Select** and turn on the edger on.

6- Release **Select**

7- Press the down arrow and until the cursor is pointed to **Calibration**.

8- Press **Select**

9- Press **Chuck**.

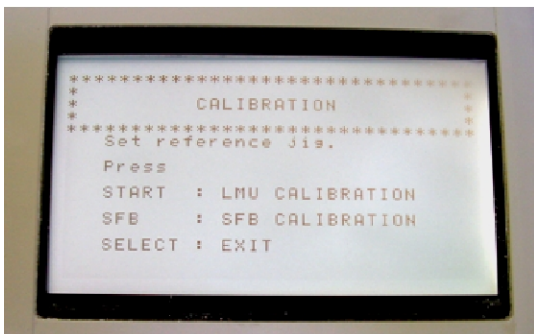
10- Press **SFB**.

11- The words Calibration Executing will appear on the screen. The calibration will take approximately 2 minutes to complete. When the calibration is complete, System Setting Mode will appear on the screen.

12- Press Menu and the edger will return to the edging "home" screen.

13- Remove the comp. jig by loosening the 2.5mm set screw and sliding the comp. jig off of the chuck shaft.

14- Re-install the lens cup by sliding it back onto the left hand side chuck shaft and replacing the 2.5mm set screw (orientation = set screw facing upward).



It is suggested to test the outcome of the calibration by edging a scrap lens, with SFB engaged. If an adjustments need to be made to the SFB or the groove position/quality, please refer to the operators manual or call Technical Support by dialing 1-800-644-3343 and choosing option #6.