



- 1- Turn the power to the machine off.
- 2- Press and hold both the right and left monocular trace buttons simultaneously (do not release the buttons).
- 3- Turn on the machine and release the right and left monocular trace buttons simultaneously.
- 4- The light next to the main trace key will begin to flash.
NOTE: If the main trace key alone is not flashing, repeat steps 1 and 2.
- 5- Hold the tracer's upper and lower sliders in their open position throughout the entire calibration process.
- 6- Press the flashing main trace key. The stylus will begin to make rapid stepping movements and gyrate.
NOTE: If your stylus fails to make rapid stepping movements or fails to correct the problem, please contact our customer service department at 800-644-3343 for further assistance.
- 7- Once the calibration is complete, a beep will sound and the frame clamps will open.
- 8- Release the upper and lower sliders.
- 9- Repeat this process again, to ensure all tolerances are brought back to factory specifications.
- 10- Perform the tracer calibration procedure (see: FAQ **LE-9000** or **LT-900** How Do I Calibrate the Tracer?)