



**Tools Required:**  
 1.5-6mm allen wrenches  
 Silicone based sealant

**Parts Required:**  
 Safety Bevel Plateout Assembly (# N40341-6600)  
 Safety Bevel Water Seal (# N40341-M658)  
 Safety Bevel Belt (# N40341-M617)

Turn off the power and unplug the edger.

1- Remove four, 3mm, allen screws to open the main cover.

2- Raise the cover up on the back hinge.

3- Manually move the safety bevel assembly toward the diamond wheels.

4- Remove two 2.5mm allen screws.

5- Carefully, remove the safety bevel assembly.



6- Remove the belt and seal.

7- Install the new belt inside the arm.  
 NOTE: Make sure the belt is completely inside the arm housing.

8- Install the new seal around the new safety bevel assembly.  
 NOTE: Note the orientation of the lip on the seal. The thinner portion should be facing the safety bevel assembly

9- Place a small dab of silicone sealant on the raised circular portion of the Plateout.  
 NOTE: Remove any excess sealant with a paper towel.

10- Angle the brass gear of the new safety bevel assembly under the belt and push it gently against the arm.  
 NOTE: Make sure the thicker portion of the seal fits around the safety bevel arm.

11- Tighten the two allen screws in the safety bevel plateout.  
 NOTE: Tighten snugly and do not over tighten.

12- Close the main cover and replace the screws.

13- Replace the power plug and turn the edger on.

14- Follow the instructions on **How Do I Calibrate the Safety Bevel Assembly.**

