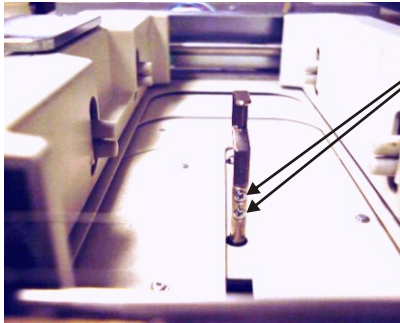
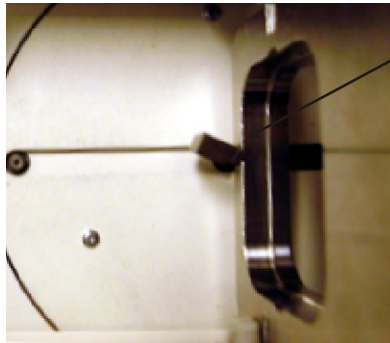


If the stylus is worn or chipped it needs to be replaced (Replacement part # N40340-M474).

- 1- Turn the tracer off.
- 2- Rotate the table (turret) 90 degrees so that the stylus tip is pointing to the right of the tracer.
- 3- Raise the stylus up and apply a piece of tape so that it stays up.

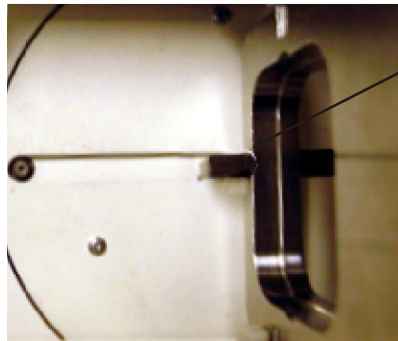


- 4- Remove the 2 Philips head screws of the stylus tip and remove the old stylus.
- 5- Replace the stylus tips and Philips head screws (do not final tighten).



- 6- With the edge of the calibration jig, hold the jig up to the end of the stylus and, pressing against the tip, raise the stylus to see the angle of the stylus with the jig.
- 7- If the stylus is not perpendicular to the jig then it must be adjusted.
- 8- Slightly loosen the top screw so that the stylus can be moved from side to side.

NOTE: If the back of the stylus turns to the left (as pictured), slightly push the stylus to the left side. If the back of the stylus turns to the right, slightly tilt the stylus to the right side.



- 9- Once the stylus is adjusted correctly, tighten both screws.