

An LMU calibration should be done: 1) anytime the LMU has been removed, 2) the position of the LMU has physically been adjusted, 3) the LMU feeler assembly has been removed from the edger. A calibration of the LMU will also be required if the desired bevel position cannot be obtained through bevel parameter adjustments in the edger.

NOTE: An LMU comp jig is required for this procedure

- 1- Turn the edger off.
- 2- Remove the cup holder from the left side chuck shaft by loosening the 2.5mm set screw on the top of the cup holder and sliding the cup holder off the chuck shaft. (The black rubber ram pad should remain on the right side chuck shaft).
- 3- Place the comp jig onto the left side shaft, with the setscrew hole facing upwards.
NOTE: a screw is not needed to secure the comp jig to the chuck shaft.
- 4- Press and hold the **Select** key. While holding the **Select** key, turn the power to the edger on. You will hear a short beep and, the **System Setting Mode** will appear on the display.
- 5- Release the **Select** key.
- 6- Using the down cursor key, scroll down until the cursor is pointing to **Calibration**.
- 7- Press **Select**. The edger will go through a brief initialization.
- 8- Push **Start**.
- 9- The chucks will close and **Calibration Executing** will appear on the display. The calibration will take approximately 1.5 minutes to complete. When the process is complete, **System Setting Mode** will appear on the display.
- 10- Press **Menu**. The edger will return to the main screen.
- 11- Test the setting with a scrap lens to check for proper bevel placement. If adjustments are required to the bevel placement, please read **How do I adjust the Bevel for the Automatic Mode?**