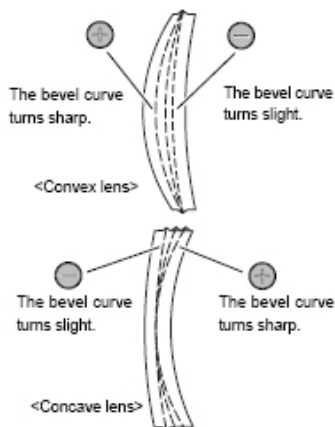
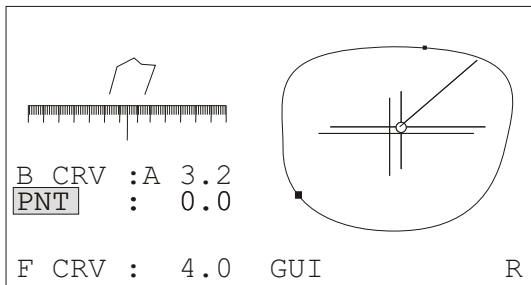


Guided Bevel Mode:

Guided Mode will allow you to manually locate the bevel position for a specific lens. You can change the curvature of the bevel on that lens using the **BCRV** field or move the position of that curved bevel around the entire circumference of the lens using the **PNT** field.

- 1- Block the lens and prepare the screen layout as you normally would (i.e. enter the PD, BT, Size, lens type, frame type, etc)
Press the **Mode** key on the control panel until the **GUI** appears on your display.
- 2- Insert the lens into the grinding chamber, close the chucks and soundproof cover to the grinding chamber.
- 3- After the LMU concludes the mapping process of the lens, the edger will pause.
- 4- The bevel simulation screen will appear on the screen. It will enable you to view and verify the bevel position at each point around the entire circumference of the lens.
- 5- If you wish to view the bevel simulation in a clockwise (CW) direction, press the minus (-) key. If you wish to view the bevel simulation in a counter clockwise (CCW) direction, press the plus (+) key. By pressing the **Select** key the sectional view will toggle between the thickest and thinnest portion of the lens.
NOTE: The most common position in setting the guided bevel, is at the thickest portion of the lens.
- 6- Press the down cursor key on the control panel so that the **B Curve** line is highlighted
- 7- Each time you press **Select** the edger will give you a different option for the bevel placement. Front, Rear, Ratio (i.e. 4:6) or the **A** default value.
- 8- Press the cursor down key on the control panel so that the **PNT** line is highlighted. Here you can move the bevel towards the front or rear surface of the lens. The minus (-) key moves the bevel position towards the front surface of the lens. The plus (+) key moves the bevel position towards the rear surface of the lens.
- 9- Once the desired bevel placement is selected, press the down cursor key on the control panel to remove the highlight. (edger will not operate while the **B CRV** or **PNT** is highlighted)
Now push the **Start** key.
- 10- The lens will now edge the lens with your selected bevel position.



Guided Groove Mode:

- 1- Set up the lens as you usually would (i.e. PD, BT, etc).
- 2- Use the mode button to select "GUI"
- 3- After the LMU "feelers" map the lens, the edger will pause.
- 4- Push the down arrow () on the control panel so that the "G Curve" line is highlighted
- 5- Each time you press select, the edger will give you a different option for the groove placement.
- 6- Once the perfect groove placement is selected, press the up arrow () on your control panel.
- 7- Push the start button to edge the lens with the selected groove location.