

Tools required for this procedure:

- 1) Metric allen wrenches from 1.5mm to 6mm
- 2) Santinelli provided tool kit

Parts that will be installed in this procedure:

- 1) LE-9000 edger

LE-9000 Unpacking Instructions:

The following instructions are given with the assumption that the installer is standing in front of the edging unit. Due to the varying options available for this edger, some items may not apply:

- 1) Unpack the edger from the packing carton and place it on the bench.
- 2) Remove the packing screw (4mm) from the left side of the edger. (See Fig. 1)
- 3) Remove the masking tape from the grinding chamber and tracer doors. (Do not remove any pieces of masking tape besides the ones on the two doors.)

If you have an optional on board tracer, continue with step # 4, otherwise go on to step # 5.

- 4) Remove the foam from the tracer and all masking tape from inside the tracer. Remove the silver tracer packing plate from the tracer if there is one inside the tracer and any masking tape under the silver tracer packing plate. (See Fig. 2 and 3)

- 5) Remove the foam from the grinding chamber.

If this edger has the optional Grooving and Safety Bevel unit, continue on to step # 6. Otherwise, go on to step # 7.

- 6) Carefully peel the masking tape from the front of the edger. Exercise caution as you get near the panel sheet. Avoid pulling the upper part of the panel sheet off. Then unwrap the masking tape from around the grooving and safety bevel wheels. (See Fig. 4)

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FIGURE 1



FIGURE 2



FIGURE 3



FIGURE 4

LE-9000 Unpacking Instructions continued:

- 7) Loosen the 2 set screws (2.5mm) from the packing brace. Do not remove the set screws completely. Carefully tilt the bottom of the brace away from the wheels before pulling the top portion of the brace away from the chucks. (See Fig. 5, 6, 7 and 8)
- 8) Connect the grey drain hose to the bottom of the edger by rotating it clockwise. (Right hand thumb turns to left)
- 9) Connect the water lines to the bottom of the edger. Push the hose into the white connector with the red button until it clicks.
- 10) Plug the pumps into the back of the edger labeled PUMP 1 and PUMP 2.
- 11) Place the power cord into the top opening on the back of the edger and plug the cord into the power socket.
- 12) Power the edger up and allow the edger to initialize.
- 13) Press MENU and arrow down once to Wheel Dressing.
- 14) Press SELECT, and then press START. The water should start flowing into the grinding chamber. Check for leaks.
- 15) While the water is still flowing, press START again. The water over the wheels should stop flowing. If it does not stop flowing, the hoses are connected incorrectly. Press STOP, disconnect the water lines by pushing the red button and switch the lines. Repeat this step.
- 16) Press STOP, then SELECT to exit the Wheel Dressing. Press MENU twice to return to your normal screen.
- 17) Install the cup holder and lens clamp.
- 18) Trace a frame and cut a lens to verify size and bevel position.



FIGURE 5

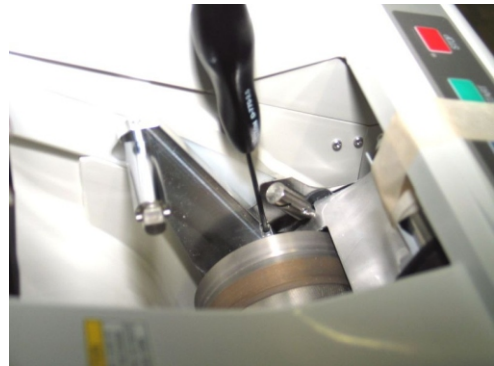


FIGURE 6

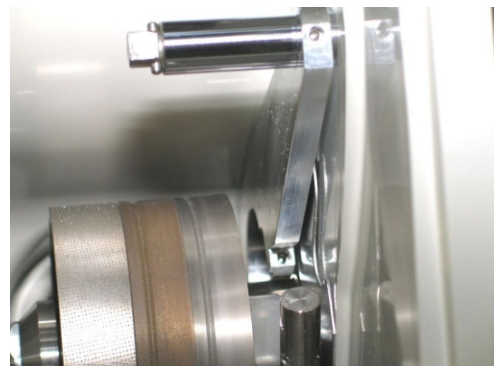


FIGURE 7



FIGURE 8

Should you need further assistance, contact our Help Desk at 1-800-644-3343