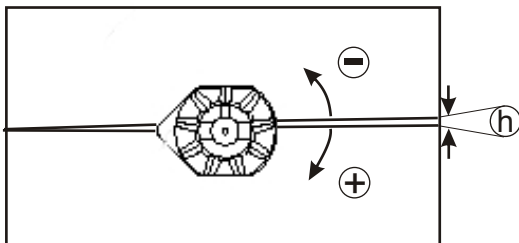


- 1- Scribe a horizontal line on the center of a lens with a sharp object (i.e. optical screwdriver).
- 2- Block the lens with a centering device so that the horizontal line is across the 180 axis.
- 3- Press **Menu**
- 4- Select **Maintenance**
- 5- Select **Rectangle 50 x 25**. The internal test rectangle shape will appear on the display.
- 6- Cut and edge the lens.



- 7- Place the lens on a graph paper and align the edge of the lens with the graph paper.
- 8- Measure the angle between the horizontal line on the graph paper and the scribed line on the lens.

Adjustment		BACK
Finish Size ▾	1. CR39/Hi Index, Bevel	0.00
Rough Size ▾	2. CR39/Hi Index, Flat	0.00
Polish Size ▾	3. CR39/Hi Index, Groove	0.00
Polish Diff. ▾	4. Polycr./Acrylic/Trivex, Bevel	0.00
AXIS ▸	5. Polycr./Acrylic/Trivex, Flat	0.00
Safety Bevel ▾	6. Polycr./Acrylic/Trivex, Groove	0.00
Groove & Drill ▾	7. Glass, Bevel	0.00
	8. Glass, Flat	0.00
	9. Polish	0.00

- 9- Press **Menu** on the display.
- 10- Press **Setting-Grinding\Adjustment\Axis**.
- 11- Adjust the axis in the field for the lens material\edge type that corresponds to the lens that you tested.

NOTE: If the marked line is shifted up on the right (when viewed from the lens front), increase the value.

NOTE: If the scribed line on the lens is shifted 1° (of h variance) in the upper-right direction, increase the parameter value by +1.00