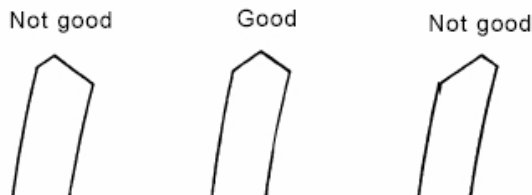


- 1- Press **Menu/Maintenance/Circle 45** . The internal 45mm test pattern will appear.
- 2- Grind a spherical lens: 0.0 D-+1.0 D. in PLA, MTL, AUT.



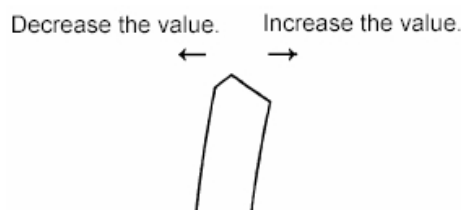
- 3- Check the bevel at the thin portion of the lens to make sure it is at the center (see diagram).
- 4- If the bevel is leaning to either side, adjust by the following procedure:

- 5- Press **Menu\Setting-Grinding\Adjustment**



- 6- In the **Bevel Position** field, decrease the numeric value to adjust the bevel apex toward the front of the lens.

NOTE: To shift the bevel position 0.5mm toward the front, decrease the parameter value by 0.50.



Repeat steps 1 thru 4 until the bevel is in the desired position

When you have completed your adjustments, press **Back/Exit** and you will return to **Menu** screen.