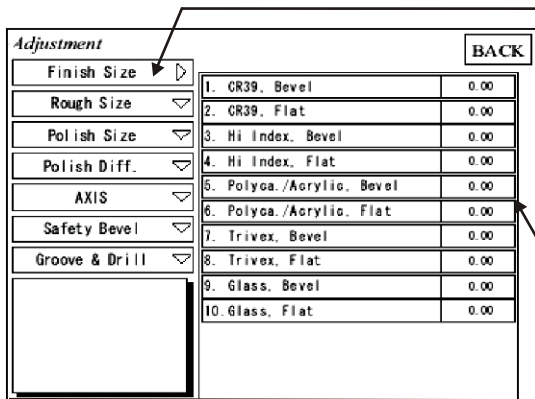
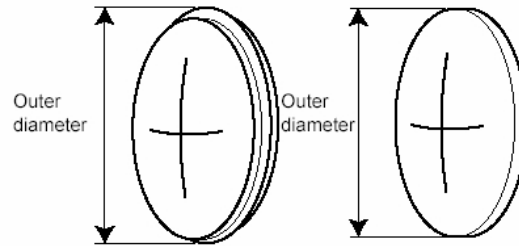
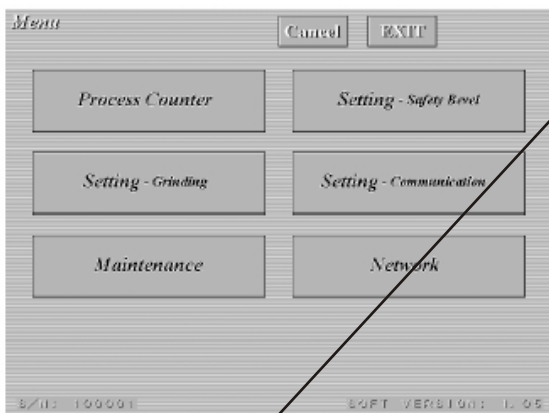


- 1- Press **Menu\Maintenance\Circle 45**. The internal 45mm test pattern will appear.
- 2- Cut and edge a test lens.  
NOTE: **Size** field should be set to 0.00
- 3- Measure the diameter of the finished lens. The lens should measure 45.00 ( $\pm 0.05$ ) for bevel or 45.00 ( $\pm 0.10$ ) for rimless.



- 4- To adjust the size, press and hold **Stop**.
- 5- Press **Menu\Adjustment\Finished Size**.
- 6- Adjust sizes in  $\pm 0.05$ mm increments for **Bevel** and **Flat** for all lens materials (CR-39, Hi-Index, Polycarbonate, and Trivex).



- 7- Repeat the procedure for Polished Size
- 8- If the sizes are off by the same amount in all material and finishes, you should simply change the **Master Size**.  
A- Press **Menu\Setting-Grinding\Adjustment**.  
B- Press the numeric value to the right of **Size** to adjust

- 9- Press **Back\Exit** to return to original screen.
- 10- Repeat step 6. if necessary.

