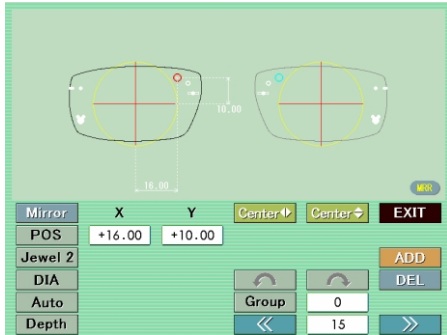


- 1- Press **Menu\Setting-Grinding\Jewel Hole Size**
- 2- Confirm that the values for **Jewel 1** (1.5mm), **Jewel 2** (2.0mm) and **Jewel 3** (2.5mm) are set to the following:



- 3- Set the pattern for which you want to set jewels (jewels can be set in any frame by selecting **Hole Edit** mode).
- 4- Select **Hole Edit** mode
- 5- Press **Hole**. The drop-down list will appear
- 6- Select **Jewel 1**, **Jewel 2** or **Jewel 3** based on the size of the jewel you would like to set.
- 7- Edge and drill the lens



- 8- After the lens is edged and drilled, chamfer the jewel set hole with the Easy Bevel Rimless Tool so that the jewel setting can be easily inserted without any chipping the lens
- 9- Invert the jewel on a scratch proof table top.



- 10- Align the lens hole with the jewel mounting.
- 11- Make sure you align the lens so you can press straight down on the pre-setting, not on an angle.



- 12- To guarantee a firm hold, flush set pre-set stones so they are level with the lens surface



For more information on Signity, go to:
[Http://www.signity.com/en/information_product.php?id=84&shapeid=33](http://www.signity.com/en/information_product.php?id=84&shapeid=33)