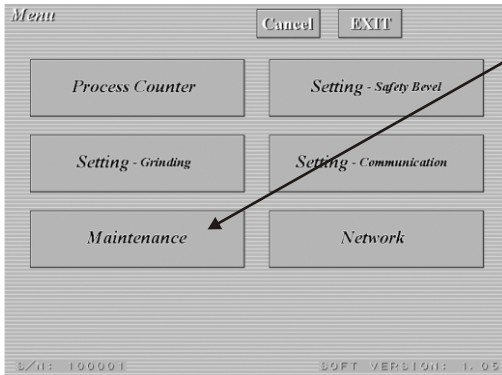
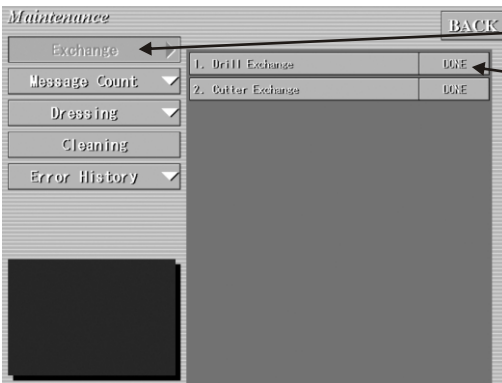


1- Press **MENU** on the layout screen.



2- Press **Maintenance**.



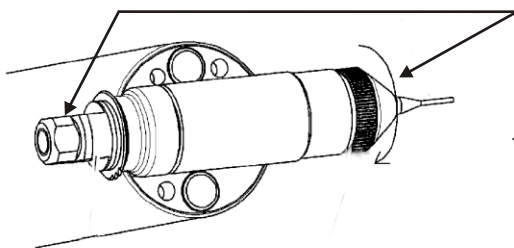
3- Press **Drill Exchange**.

4- Press **DONE** on the right of **Drill Exchange**. The message **When you exchange a drill or cutter, be sure to shut off a power supply** will appear.

5- Press **EXEC**. The chuck shaft moves down and the spindle comes forward.

6- The message **SHUTDOWN THE MACHINE** appears.

7- Turn the power switch off.



8- Loosen the knurled part while holding the end of the spindle with a wrench.

9- Remove the old drill bit.

10- Insert the new drill bit as far as it goes.

11- Turn the knurled part while holding the end of the spindle with a wrench.

12- Turn the power switch on.