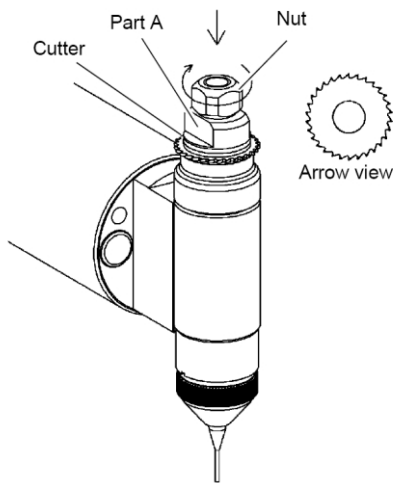


- 1- Press the **MENU** button on the layout screen. The **Menu** screen will appear.
- 2- Press the **Maintenance** button. The **Maintenance** screen will appear.
- 3- Press the **Exchange** button.
- 4- Press the **DONE** button on the right of **Cutter Exchange**. **“When you exchange a drill or cutter, be sure to shut off a power supply”** will appear.
- 5- Press the **EXEC** button. The chuck shaft will move down and the spindle will come forward. **“SHUTDOWN THE MACHINE”** will appear.
- 6- Turn the power switch OFF (o)



**WARNING:** Be sure to turn the power off.  
If the groover cutter is replaced with the power on, the spindle or chuck shaft may move by mistake when the control panel or display is touched and may cause injury or malfunction.  
**CAUTION:** Be sure to put gloves on before replacing the cutter. The cutter is a sharp edged tool and may be injure bare hands.

- 7- Remove the nut with another wrench while fixing part A with a wrench.
- 8- Remove part A and remove the cutter.
- 9- Attach the cutter in the direction as illustrated on the right.  
**NOTE:** The cutter must be attached in the correct direction.
- 10- Attach part A and tighten the nut securely.
- 11- Fix part A with a wrench and tighten the nut with another wrench.
- 12- Check that the cutter is securely attached.
- 13- Turn ON ( | ) the power switch. After the edger is initialized, the layout screen will appear.
- 14- Edge and groove a test lens to check that grooving can be properly performed.