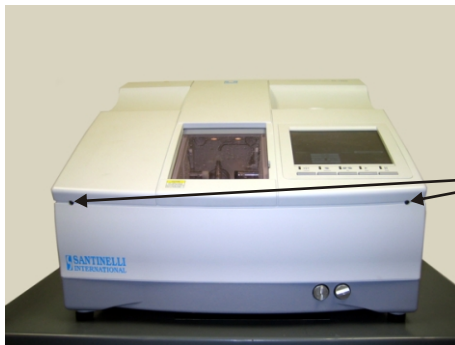


To determine what firmware you currently have, press and hold **Stop**, then press **Menu**, and release both. The firmware version will appear on the bottom right corner.

Before you can upgrade the firmware, you must first copy the upgrade file to the compact flash card

- 1- Insert a compact flash card into the compact flash reader/writer
- 2- Install the reader/writer, loaded with a compact flash card into your PC
- 3- Copy the firmware upgrade file to the drive containing the compact flash card



To upgrade the ME-1000 firmware:

- 1- Turn the power to the edger off
- 2- Remove the two screws on the front and lift cover.
- 3- Remove the original compact flash card from the right side of the cover and note the orientation of the card.
- 4- Insert the compact flash card, with the new firmware file into the ME-1000 (main PC board)
- 5- While depressing the **Stop** key, switch the power to the edger on
- 6- Release the **Stop** key. The firmware upgrade screen will appear.
- 7- Press **Retouch** to move the highlighted selection in the down direction and **Chuck** to move the highlighted selection in the up direction.
- 8- Press **Select** to select the highlighted selection to download. The edger will confirm that you would like to begin downloading the software.
- 9- Press **Start** to begin the download. The status bar will appear, signifying the download in progress.
NOTE: Do not power down the edger during this process. Once the download is complete, you will be returned to the layout screen.
- 10- Turn the power to the edger off
- 11- Remove the compact flash card containing the software and replace it with the original compact flash card (used to store frame and pattern memory).

