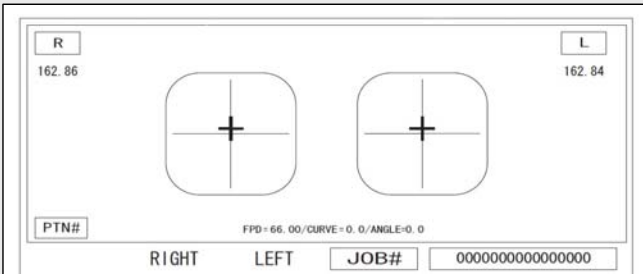
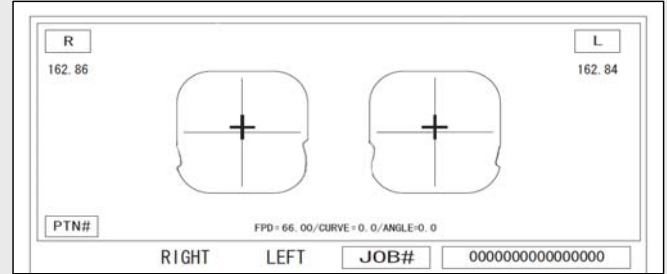


Daily		Date last completed			
General Practices	- Close door when not in use - Thoroughly clean and dry all frames ultrasonically before tracing - Never use any lubricant of any kind				
Clean Tracing Chamber	Remove debris/dust from the surface of the chamber by wrapping scotch tape around your fingers and patting the top of the tracer to remove debris. CAUTION: Never blow air into tracer.				
Clean Stylus Tip	Remove any debris that may be attached to the tip of the stylus with a paper towel and a small amount of denatured alcohol. Make sure there is a smooth fluid vertical motion when the power is off.				
Slider Doors	Make sure that the open / close motion is free of any restriction and/or resistance. Any resistance will alter the shape of some soft frames if motion is compromised (see ref. #1 & 2 below).				

Ref. #1



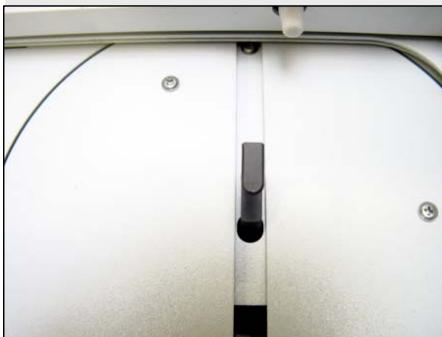
Ref. #2



Weekly		Date last completed			
Confirm Circumference Measured on a "Frame Trace"	Trace the included square reference frame. Verify that the circ is 162.83 +/- 0.10mm. If not, proceed with "Frame Calibration".				
Confirm Circumference Measured on a "Pattern Trace"	Trace the included square reference pattern. Verify that the circ is 162.83 +/- 0.10mm. If not, proceed with "Pattern Calibration".				
Verify Stylus Position	While the stylus is tracing the reference frame, confirm that the stylus is staying perpendicular to the shape as it traces all four sides. Please see our online support section for a short video clip on how to accomplish this, <a href="#">Click Here</a> (www.santinelli.com/online/support/ Edgers > LE-9000 > Frequently Asked Questions > Tracer > How do I test and adjust the stylus tilt? (video)).				
Rim Retainer Pins	Inspect the condition of the pins. Replace any torn or missing covers prior to tracing frames.				

Monthly		Date last completed			
Clean Demo Lens Tracing Pin	This tracing pin needs to be cleaned in order to keep the steel assembly free of any debris or residue with a little denatured alcohol. Please see our online support section for a short video clip on how to accomplish this, <a href="#">Click Here</a> (http://www.santinelli.com/online/support/ Tracer > LT-1000 > Frequently Asked Questions > Tracer > How do I clean the tracing pin? (video))				
Stylus Alignment	While the tracer is idle, confirm the home position of the stylus is parallel to the slot (see ref. # 3 below).				
Stylus Twist Limit	Confirm that the stylus rotates only 45 degrees to the right (see ref. #4 below) and 45 degrees to the left (see ref. #5 below). If not, please see our online support section for a short video clip on how to accomplish this, <a href="#">Click Here</a> (www.santinelli.com/online/support LT-1000 > Frequently Asked Questions > Tracer > How do I adjust the stylus twist alignment? (video))				

Ref. #3



Ref. #4



Ref. #5

