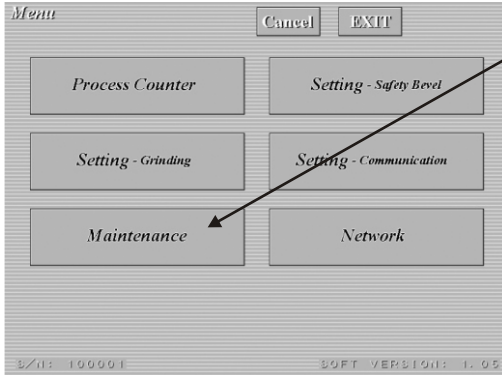
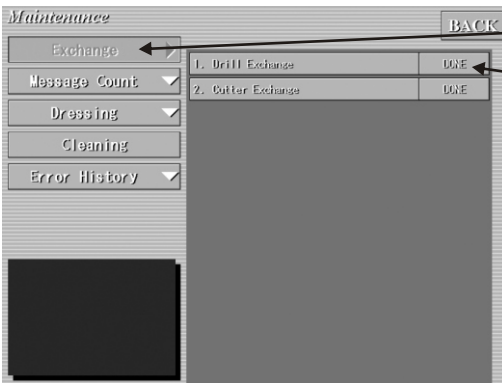


1- Press **MENU** on the layout screen



2- Press **Maintenance**



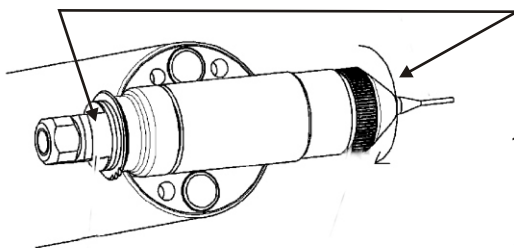
3- Press **Drill Exchange**

4- Press **DONE** on the right of **Drill Exchange**. The message **When you exchange a drill or cutter, be sure to shut off a power supply** will appear

5- Press **EXEC**. The chuck shaft moves down and drill assembly comes forward

6- The message **SHUTDOWN THE MACHINE** appears

7- Turn the power switch off



8- Loosen the knurled part while holding the other end of the spindle with an 8mm wrench

9- Remove the old drill bit

10- Insert the new drill bit as far as possible
NOTE: not seating the drill bit properly will result in drilling problems.

11- Turn the knurled part while holding the other end of the spindle with a wrench to tighten

12- Turn the power switch on

13- Follow FAQ [How do I adjust the dept of the drill?](#)